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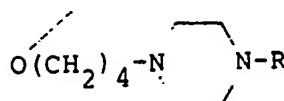
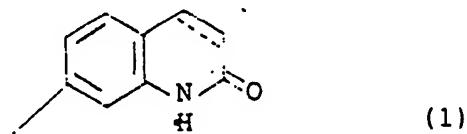
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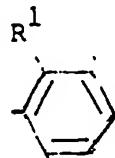
(54) Carbostyryl derivatives.

(55) A novel carbostyryl derivative and salt thereof represented by the formula (1).

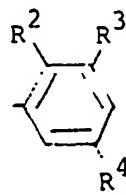


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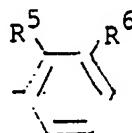
(wherein R is a group of the formula



((wherein R1 is a C1-C3 alkoxy group)), a group of the formula



((wherein R² and R³ are each, at the same time, a chlorine atom, a bromine atom; and R⁴ is a hydrogen atom or a chlorine atom)), 2-methyl-3-nitrophenyl group, 3,5-dichlorophenyl group, or a group of the formula



((wherein R⁵ is a chlorine atom or a bromine atom; and R⁶ is a methyl group)); the carbon-carbon bond between 3- and 4-position in the carbostyryl skeleton is a single or double bond).

The novel carbostyryl derivative and salt thereof represented by the formula (1) is useful agent for treating schizophrenia.

Carbostyrl Derivatives

FIELD OF THE INVENTION

The present invention relates to novel carbostyrl derivatives. More particularly, the invention relates to novel carbostyrl derivatives and salts thereof, processes for preparing said carbostyrl derivatives and salts thereof, as well as pharmaceutical compositions for treating schizophrenia containing, as the active ingredient, said carbostyrl derivative or salt thereof.

10 BACKGROUND OF THE INVENTION

Schizophrenia is the most common type of psychosis caused by an excessive neurotransmission activity of the dopaminergic nervous system in the central nervous system. [Cf. "Hypothesis of Excessive Dopamine" by Michio Tohru: TAISHA (Metabolism), Vol. 22, pp. 49, (1985); and Pharmacia Review, No. 10, "KOKORO-TO-KUSURI (Mind and Drugs)" edited by Pharmaceutical Society of Japan].

15 Heretofore, a number of drugs, having the activity for blocking the neurotransmission of dopaminergic receptor in the central nervous system, have been developed, the example for said drugs are phenothiazine-type compounds such as Chlorpromazine; butyrophenone-type compounds such as Haloperidol; and benzamide-type compounds such as Sulpiride. These known drugs are now used widely for the purpose of improving so-called positive symptoms in the acute period of schizophrenia such as 20 hallucinations, delusions and excitations and the like.

25 However, many of these drugs are considered as not effective for improving so-called the negative symptoms which are observed in the chronic period of schizophrenia such as apathy, emotional depression, akathisia, dystonia, Parkinsonism dyskinesia and late dyskinesia and the like, which are caused by blocking 30 the neurotransmission of dopaminergic receptor in the striate body. Furthermore, other side-effects such as hyperprolactinemia and the like given by these drugs are become other problems. [Cf. G. M. Simpson, E. H. Pi, and J. J. Sramek, Jr.: Drugs, Vol. 21, pp. 138 (1981).]

Under these circumstances, development of drugs for treating schizophrenia having safety and clinically 35 effectiveness have been eagerly expected.

The present inventors have made an extensive study for the purpose of developing drugs for treating schizophrenia, which would be not only effective for improving the negative symptoms, but also effective for 40 improving the positive symptoms of schizophrenia, furthermore such drugs would have less side-effects as successfully found carbostyrl derivatives having strong activity for blocking neurotransmission of dopaminergic receptor. As to the side-effects given by known drugs for treating schizophrenia are for 45 basis of strong α -blocking activity; and in the case of drugs having strong activity for blocking neurotransmission of dopaminergic receptor, the side-effects are so-called extrapyramidal tract syndromes such as catalepsy, akathisia, dystonia and the like caused by the blocking neurotransmission of dopaminergic receptor in the striate body.

Among carbostyrl derivatives known in prior art, those disclosed in U. S. Patent No. 4,734,416; Canadian Patent No. 1,117,110; British Patent No. 2,017,701; German Patent Nos. 2,911,108, 1,912,105 and 2,953,723; Japanese Patent Kokai (Laid-open) Nos. 54-130,587 (1979), 55-127,371, (1980) and 62-149,664 (1987) are having chemical structural formulas of upper conception of carbostyrl derivatives of the present invention.

Furthermore, carbostyrl derivatives disclosed in U. S. Patent No. 4,234,585 and European Patent No. 226,441 have chemical structural formula similar to that of carbostyrl derivatives of the present invention, but the pharmacological activities thereof are different from those of possessed by the carbostyrl derivatives of the present invention.

50 In addition to the above, the carbostyrl derivatives disclosed in U. S. Patent No. 4,234,584 have chemical structural formula similar to that of carbostyrl derivatives of the present invention and also have pharmacological activities similar to those of shown by carbostyrl derivatives of the present invention.

Carbostyrl derivatives disclosed in Australian Patent No. 50252/85, Japanese Patent Kokai (Laid-open) Nos. 58-43952 (1983), 56-49359 (1981), 56-49360 (1981) and 56-49361 (1981) have substituents different

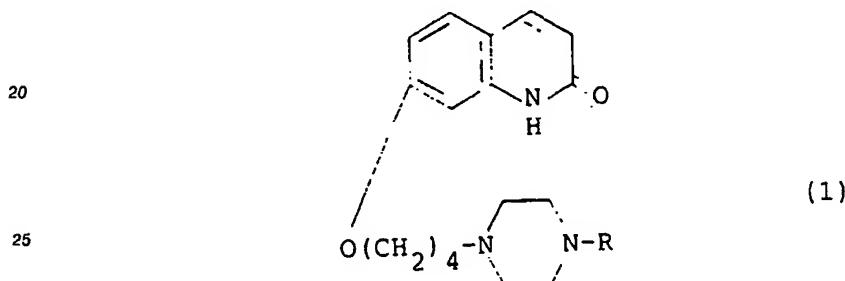
from those of the carbostyryl derivatives of the present invention.

SUMMARY OF THE INVENTION

5 It is an object of the present invention to provide novel carbostyryl derivatives and salts thereof.
 A further object of the present invention is to provide processes for preparing said carbostyryl derivatives and salts thereof.
 10 A still further object of the present invention is to provide a pharmaceutical composition for treating schizophrenia.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

15 Carbostyryl derivatives of the present invention and salts thereof are represented by the general formula (1) as follows:



30 (wherein R is a group of the formula



40 ((wherein R1 is a C1-C3 alkoxy group)), a group of the formula



50 ((wherein R2 and R3 are each, at the same time, a chlorine atom, a bromine atom; and R4 is a hydrogen atom or a chlorine atom)), 2-methyl-3-nitrophenyl group, 3,5-dichlorophenyl group, or a group of the formula

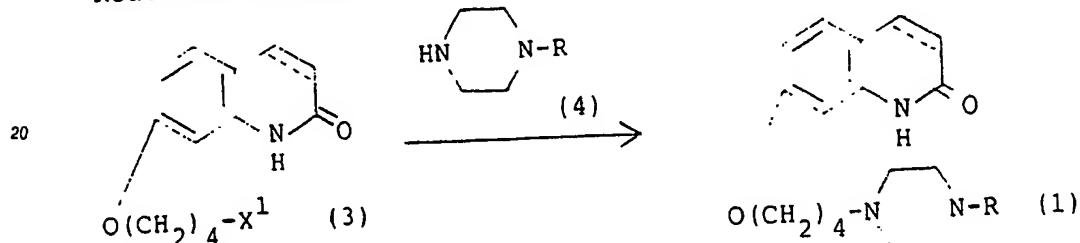


((wherein R^5 is a chlorine atom or a bromine atom; and R^6 is a methyl group)); the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton is a single or double bond, and salts thereof.

Carbostyryl derivatives and salts thereof represented by the general formula (1) possess strong activity for blocking the neurotransmission effect of dopaminergic receptor, with a weak α -blocking activity which have been found during the step of research and development of a number of carbostyryl derivatives, thus when the strength of α -blocking activity of a carbostyryl derivative is defined as the dose (ED₅₀, mg/kg, per os) which is required to inhibits 50% of death of mice being administered with epinephrine, and also the strength of activity for blocking the neurotransmission effect of dopaminergic receptor which is the main activity of carbostyryl derivative, is defined as the dose (ED₅₀ mg/kg, per os) which is required to inhibits 50% of stereotypy of mice induced by administration with apomorphine, the agonist of dopamine. The present invention was successfully completed by the above-mentioned findings of said activities.

Carboxystyryl derivatives represented by the general formula (1) can be prepared by various methods, the examples for said methods are as follows:

15 Reaction Formula-1



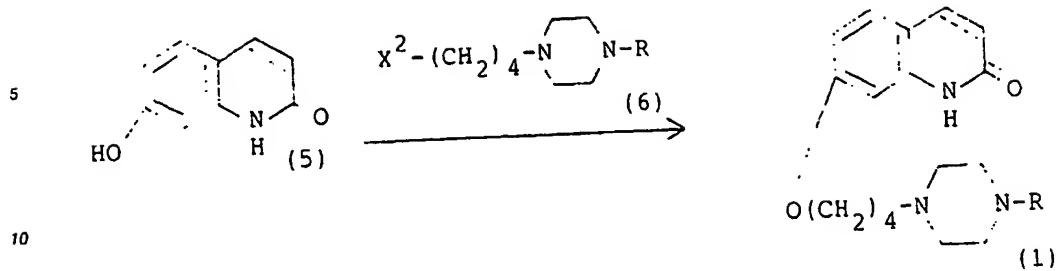
(wherein R and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton are the same as defined above; and X¹ is a halogen atom or a group which can carry out a substitution reaction similar to a halogen atom, the examples of such group is a mesityloxy group and tosylxy group and the like).

30 a halogen atom, the examples of such group is a mesyloxy group and the like. The reaction of a compound of the general formula (3) with a compound of the general formula (4) can be carried out in the absence or presence of a common inert solvent, under temperature condition of room temperature to 200 °C, preferably at 60 to 120 °C, and the reaction is completed in about several hours to 24 hours. As to the inert solvent used in this reaction, any solvents for example, ethers such as dioxane, tetrahydrofuran, ethylene glycol dimethyl ether and the like; aromatic hydrocarbons such as benzene, toluene, xylene and the like; lower alcohols such as methanol, ethanol, isopropanol and the like; polar solvents such as dimethylformamide (DMF), dimethyl sulfoxide (DMSO), acetonitrile and the like can be used. The reaction can be advantageously carried out by using a basic compound as the dehydrohalogenating agent. As to said basic compound, an inorganic basic compound such as calcium 35 carbonate, sodium carbonate, sodium hydroxide, sodium hydrogen carbonate, sodium amide, sodium hydride and the like; and an organic basic compound such as triethylamine, tripropylamine, pyridine, quinoline and the like can be used. Furthermore, the above-mentioned reaction can be carried out, if necessary, by adding an alkali metal iodide such as potassium iodide, sodium iodide or the like as the reaction accelerator. In the above-mentioned reaction, the ratio of used amount of a compound of the 40 general formula (3) to a compound of the general formula (4) may be an equimolar quantity or more, preferably an equimolar quantity to 5 times the molar quantity, more preferably, an equimolar quantity to 45 1.2 times the molar quantity of the latter to the former.

50

55

Reaction Formula-2

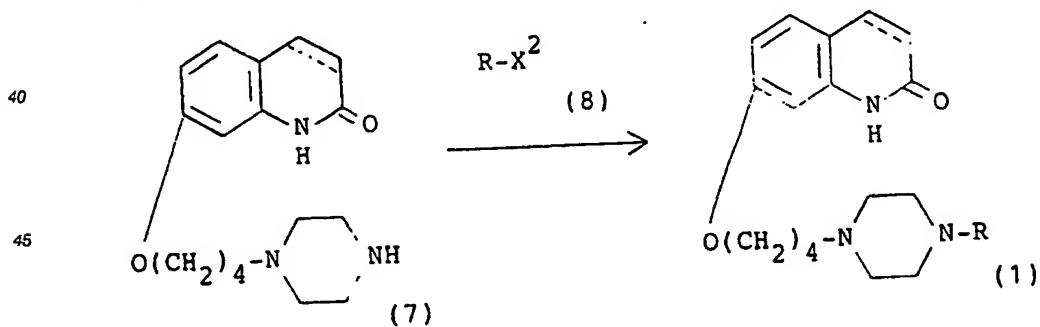


15 (wherein R and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton are the same as defined above; and X^2 is a halogen atom).

as defined above; and X^2 is a halogen atom).

In the Reaction Formula-2, the reaction of a compound represented by the general formula (5) with a compound represented by the general formula (6) can be carried out, preferably by using a basic compound as the dehydrohalogenating agent, in a suitable solvent at room temperature to 200 °C, preferably at 50 to 150 °C for within several hours to 15 hours. As to the suitable solvent used in the above reaction, lower alcohols such as methanol, ethanol, isopropanol and the like; ketones such as acetone, methyl ethyl ketone and the like; ethers such as dioxane, diethylene glycol dimethyl ether and the like; aromatic hydrocarbons such as toluene, xylene and the like; DMF, DMSO, hexamethylphosphoryl triamide and the like can be exemplified. As to the basic compound to be used as the dehydrohalogenating agent, an inorganic basic substance such as sodium hydroxide, potassium hydroxide, sodium carbonate, potassium carbonate, sodium hydride, metallic potassium, sodium amide and the like; an alkali metal alcoholate such as sodium methoxide, sodium ethoxide, potassium ethoxide and the like; as well as an organic basic compound for example, tertiary amines such as pyridine, quinoline, triethylamine, tripropylamine and the like can be exemplified. Furthermore, the above-mentioned reaction can be carried out by using an alkali metal iodide such as potassium iodide, sodium iodide and the like as the reaction accelerator. The ratio of used amount of a compound of the formula (5) to compound of the formula (6) is not specifically restricted, and an equimolar quantity or more of the latter, generally an equimolar to 5 times the molar quantity, preferably an equimolar to 1.2 times of the molar quantity of the latter may be used to one molar quantity of the former.

Reaction Formula-3

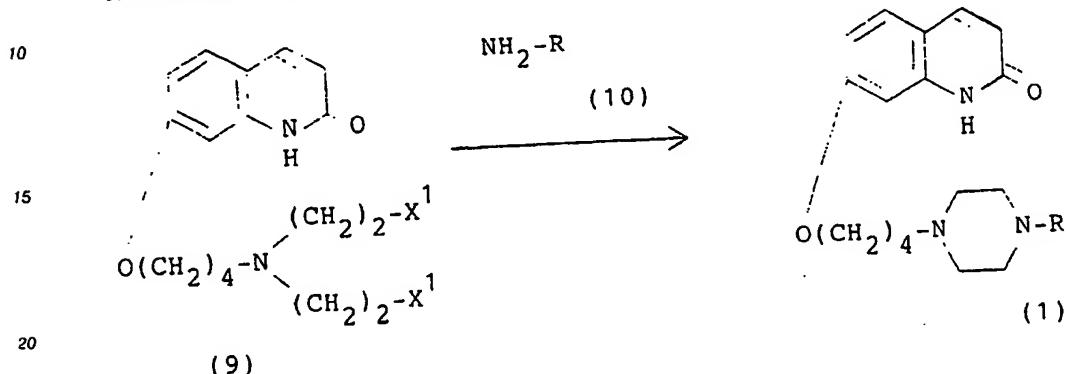


50 (wherein R, X² and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton are the same as defined above).

55 The reaction of a compound of the general formula (7) with a compound of the general formula (8) is carried out in a suitable solvent, and in the absence or presence of a basic compound. As to the solvent used in this reaction, aromatic hydrocarbons such as benzene, toluene, xylene and the like; lower alcohols such as methanol, ethanol, propanol, butanol and the like; pyridine, acetone, DMF, DMSO, hexamethylphosphoryl triamide and the like can be exemplified. As to the basic compound used in this reaction, inorganic basic compounds such as sodium carbonate, potassium carbonate, sodium hydrogen carbonate,

5 potassium hydrogen carbonate, sodium hydroxide, potassium hydroxide, sodium hydride, potassium hydride and the like; organic basic compounds such as triethylamine and the like can be exemplified. A compound of the general formula (8) may be used at least an equimolar quantity, preferably an equimolar to 3 times the molar quantity thereof to one molar quantity of a compound of the general formula (7). The reaction is carried out, generally at room temperature to 180°C, preferably at 80 to 150°C, and is completed in about 3 to 30 hours.

Reaction Formula-4

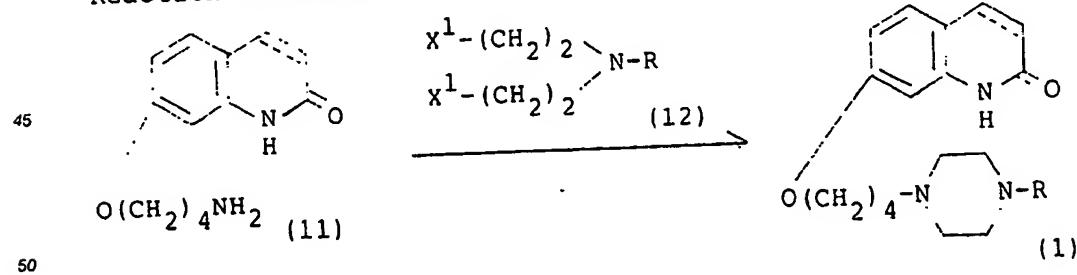


(wherein R, X' and the carbon-carbon bond between 3- and 4- positions in the carbostyryl skeleton are the same as defined above).

40 The reaction of a compound of the formula (9) with a compound of the formula (10) can be carried out in a suitable solvent and in the absence or presence of a basic compound. As to the solvent used in this reaction, water; a lower alcohol such as methanol, ethanol, isopropanol, butanol and the like; aromatic hydrocarbons such as benzene, toluene, xylene and the like; acetic acid, ethyl acetate, DMF, DMSO, hexamethylphosphoryl triamide and the like can be exemplified. As to the basic compound used in this reaction, an inorganic basic compound such as sodium carbonate, potassium carbonate, sodium hydrogen carbonate, sodium hydroxide, potassium hydroxide and the like; an alkali metal alcoholate such as sodium methylate, sodium ethylate and the like; an organic basic compound such as 1,5-diazabicyclo[4.3.0]nonene-5 (DBN), 1,8-diazabicyclo[5.4.0]-undecene-7 (DBU), 1,4-diazabicyclo[2.2.2]octane (DABCO) and the like can be exemplified.

45 A compound of the general formula (10) may be used generally, at least an equimolar quantity, preferably an equimolar to 5 times the molar quantity to one molar quantity of compound of the general formula (9). The reaction is generally carried out at 40 to 120°C, preferably at about 70 to 100°C, and is completed in about 1 to 15 hours.

Reaction Formula-5

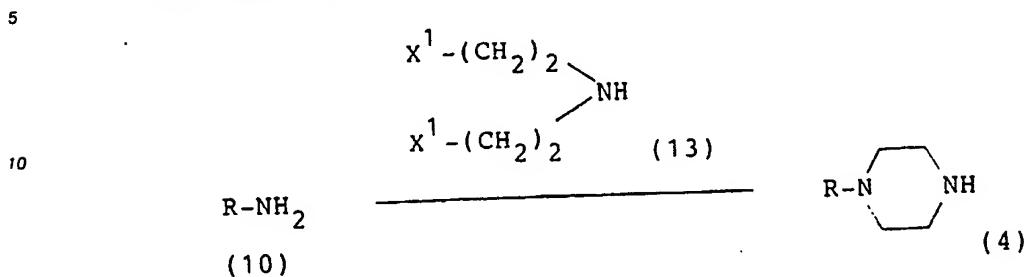


(wherein R, X' and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton are the same as defined above).

75 The reaction of a compound of the general formula (11) with a compound of the general formula (12) is carried out under conditions similar to those employed in the reaction of a compound of the general formula (9) with a compound of the general formula (10).

In the above-mentioned Reaction Formula-1, a compound of the general formula (4) used as one of the starting materials is prepared by a method as shown in Reaction Formula-6 as follows.

Reaction Formula-6



(wherein B and X' are the same as defined above).

The reaction of a compound of the formula (10) with a compound of the formula (13) is carried out by methods similar to those employed in the reaction of a compound of the formula (9) with a compound of the formula (10).

20 formula (10).
 Carbostyryl derivative represented by the formula (1) of the present invention can easily be converted into its acid-addition salt by reacting it with a pharmaceutically acceptable acid. The examples of such acid includes inorganic acids such as hydrochloric acid, sulfuric acid, phosphoric acid, hydrobromic acid and the like; organic acids such as oxalic acid, maleic acid, fumaric acid, malic acid, tartaric acid, citric acid, 25 benzoic acid and the like. Among carbostyryl derivatives represented by the formula (1) of the present invention, those having acidic group can easily be converted into their salts by reacting with basic compounds. The examples of such basic compounds includes sodium hydroxide, potassium hydroxide, calcium hydroxide, sodium carbonate, potassium hydrogen carbonate and the like. The desired compounds prepared by the procedures in the above-mentioned various reaction formulas can easily be isolated and 30 purified by usual separation means such as solvent extraction, dilution, recrystallization, column chromatography, preparative thin layer chromatography and the like.

raphy, preparative thin layer chromatography and the like.

Carbostyryl derivatives represented by the general formula (1) can be used in the form of usual pharmaceutical compositions which are prepared by using diluents or excipients such as fillers, bulking agents, binders, wetting agents, disintegrating agents, surface active agents, lubricants and the like. As to the pharmaceutical compositions, various types of administration unit forms can be selected depending on the therapeutic purposes, and the examples of pharmaceutical compositions are tablets, pills, powders, liquids, suspensions, emulsions, granules, capsules, suppositories, injection preparations (solutions and suspensions) and the like. For the purpose of shaping the pharmaceutical composition in the form of tablets, any excipients which are known and used widely in this field can also be used, for example carriers such as lactose, white sugar, sodium chloride, glucose, urea, starch, calcium carbonate, kaolin, crystalline cellulose, silicic acid and the like; binders such as water, ethanol, propanol, simple sirup, glucose solutions, starch solutions, gelatin solutions, carboxymethyl cellulose, shelac, methyl cellulose, potassium phosphate, polyvinylpyrrolidone and the like; disintegrating agents such as dried starch, sodium alginate, agar powder, laminaria powder, sodium hydrogen carbonate, calcium carbonate, fatty acid esters of polyoxyethylene sorbitan, sodium laurylsulfate, monoglyceride of stearic acid, starch, lactose and the like; disintegration inhibitors such as white sugar, stearin, coconut butter, hydrogenated oils; absorption accelerators such as quaternary ammonium base, sodium laurylsulfate and the like; wetting agents such as glycerin, starch and the like; adsorbing agents such as starch, lactose, kaolin, bentonite, colloidal silicic acid and the like; and lubricants such as purified talc, stearates, boric acid powder, polyethylene glycol and the like. If tablets are desired, they can be further coated with the usual coating materials to make the tablets as sugar coated tablets, gelatin film coated tablets, tablets coated with enteric coatings, tablets coated with films, double layered tablets and multi-layered tablets.

55 For the purpose of shaping the pharmaceutical composition in the form of pills, any excipients which are known and widely used in this field can also be used, for example, carriers such as lactose, starch, coconut butter, hardened vegetable oils, kaolin, talc and the like; binders such as gum arabic powder, tragacanth gum powder, gelatin, ethanol and the like; disintegrating agents such as agar, laminaria and the like.

For the purpose of shaping the pharmaceutical composition in the form of suppositories, any excipients

which are known and widely used in this field can also be used, for example polyethylene glycols, coconut butter, higher alcohols, esters of higher alcohols, gelatin, semi-synthesized glycerides and the like.

For the purpose of shaping the pharmaceutical composition in the form of injection preparations, solutions and suspensions are sterilized and are preferably made isotonic to blood. In making injection preparations, any carriers which are usually used in this field can also be used, for example, water, ethyl alcohol, propylene glycol, ethoxylated isostearyl alcohol, polyoxylated isostearyl alcohol, fatty acid esters of polyoxyethylene sorbitan. In these instances, adequate amounts of sodium chloride, glucose or glycerin can be added to the desired injection preparations to make them isotonic. Furthermore, usual dissolving agents, buffer agents, analgesic agents may be added. Yet further, if necessary, coloring agents, preservatives, perfumes, seasoning agents, sweetening agents and other medicines may also be added to the desired preparations during the treatment of schizophrenia.

The amount of carbostyryl derivative of the general formula (1) or salt thereof to be contained in a pharmaceutical composition for treating schizophrenia according to the present invention is not specifically restricted and can suitably be selected from a wide range, usually it is contained 1 to 70%, preferably 1 to 15 30% by weight of the whole composition.

Administration methods of a pharmaceutical composition for treating schizophrenia of the present invention are not specifically restricted, and can be administered in various forms of preparations depending on the age of the patient, distinction of sex, other conditions, as well as conditions of the symptoms. For example, tablets, pills, solutions, suspensions, emulsions, granules and capsules are orally administered; 20 and injection preparations are administered singly or mixed with injection transfusions such as glucose solutions and amino acid solutions intravenously; and if necessary, the injection preparations are administered singly intramuscularly, intracutaneously, subcutaneously or intraperitoneally. Suppositories are administered into the rectum.

The dosage of a pharmaceutical composition for treating schizophrenia according to the present invention are suitably selected according to the method of use, the age of the patient, distinction of sex, 25 other conditions, as well as conditions of the symptoms, usually about 0.1 to 10 mg/kg of the body weight/day of carbostyryl derivative of the general formula (1) as the active ingredient may be administered. Usually, 1 to 200 mg of the active ingredient may be contained in an administration unit form.

In the above-mentioned formula (1), the C₁-C₃ alkoxy group is a straight-chain or branched-chain alkoxy group having 1 to 3 carbon atoms, such as a methoxy group, an ethoxy group, a propoxy group, an isopropoxy group and the like, and among these, methoxy group and ethoxy group are preferable, and ethoxy group is the most preferable. Furthermore, the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton is preferably a single bond.

The present invention will be explained in detail by showing Reference Examples, Examples, Pharmacological test results and Examples of Pharmaceutical Compositions, however, the present invention are not restricted only thereto.

Reference Example 1

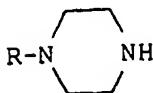
40 To a mixture of 6.08 g of 2-chloro-3-methylaniline, 9 g of di(2-bromoethyl)amine hydrobromide and 4 ml of water was added a solution of 0.8 g of potassium hydroxide and 2.5 ml of water 3 times of 1 hour interval at 100°C, then the reaction mixture was stirred at the same temperature for 9 hours. To the resultant reaction mixture was added potassium hydroxide to make the mixture alkaline, and the mixture was extracted with diethyl ether, washed with water, dried with anhydrous magnesium sulfate. The solvent was removed by evaporation and the residue thus obtained was purified by means of a silica gel column chromatography (eluent: 5%-methanol/chloroform), and obtained 3.41 g of 4-(2-chloro-3-methylphenyl)-piperazine.

Light purple oily substance
50 ¹H-NMR (CDCl₃) δ: 2.38 (3H, s), 3.04 (8H, m), 6.93 (2H, m), 7.12 (1H, dd, J=7.7Hz, 7.7Hz)

Reference Examples 2-5

55 By procedures similar to those employed in the above mentioned Reference Example 1, by using suitable starting materials, there were prepared compounds of Reference Examples 2-5 as shown in the following Table 1.

Table 1



Reference Example No.	R	$^1\text{H-NMR (CDCl}_3\text{)}$ = :
10 2		2.45 (3H, s), 2.90 (4H, m), 3.05 (4H, m), 7.23 (1H, dd, J=8.0Hz, 2.0Hz), 7.28 (1H, dd, J=7.4Hz, 8.0Hz), 7.52 (1H, dd, J=7.4Hz, 2.0Hz)
15		
20 3		2.42 (3H, s), 3.03 (8H, m), 6.90 (1H, d, J=7.9Hz), 6.95 (1H, d, J=7.5Hz), 7.17 (1H, dd, J=7.5Hz, 7.9Hz)
25		
30 4		3.05 (8H, m), 6.91 (1H, d, J=2.3Hz) 7.17 (1H, d, J=2.3Hz)
35		
40 5		3.02 (8H, m), 6.98 (1H, dd, J=8.0Hz, 1.5Hz), 7.14 (1H, t, J=8.0Hz), 7.35 (1H, dd, J=8.0Hz, 1.5Hz)
45		

50 Reference Example 6

To a solution of 4.06 g of potassium carbonate with 400 ml of water was added 40 g of 7-hydroxy-3,4-dihydrocarbostyryl and 158 g of 1,4-dibromobutane, then the mixture was refluxed for 3 hours. The reaction mixture thus obtained was extracted with dichloromethane, dried with anhydrous magnesium sulfate, then the solvent was removed by evaporation. The residue thus obtained was purified by means of a silica gel column chromatography (eluent: dichloromethane), and recrystallized from n-hexane-ethanol to yield 50 g of 7-(4-bromobutoxy)-3,4-dihydrocarbostyryl.

Colorless needle crystals
Melting point: 110.5 - 111.0 °C.

5 Example 1

A suspension of 47 g of 7-(4-bromobutoxy)-3,4-dihydrocarbostyryl, 35 g of sodium iodide with 600 ml of acetonitrile was refluxed for 30 minutes. To this suspension was added 40 g of 1-(2,3-dichlorophenyl)-piperazine and 33 ml of triethylamine and the whole mixture was further refluxed for 3 hours. After the solvent was removed by evaporation, the residue thus obtained was dissolved in chloroform, washed with water then dried with anhydrous magnesium sulfate. The solvent was removed by evaporation, and the residue thus obtained was recrystallized from ethanol twice, to yield 57.1 g of 7-{4-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl.

Colorless flake crystals

15 Melting point: 139.0 -139.5 °C.

One gram of 7-{4-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl was dissolved in 20 ml of ethanol by heating, then under stirring condition, an ethanol solution saturated with hydrogen chloride was added thereto, the crystals precipitated were collected by filtration and recrystallized from chloroform to yield 0.75 g of 7-{4-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl hydrochloride.

20 White powdery substance

Melting point: 214-222 °C. (decomposed).

One gram of 7-{4-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl was dissolved in 10 ml of ethanol, then to this solution was added 4 ml of sulfuric acid-ethanol (1ml of concentrated sulfuric acid/10 ml of ethanol), then the solvent was removed by evaporation. To the residue thus obtained was added 10 ml of ethanol and 30 ml of water, the mixture was heated to make it as a solution, recrystallized, and the crystals were collected by filtration, further recrystallized from ethanol-water to yield 1.02 g of 7-{4-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl sulfate.

White powdery substance

30 Melting point: 220-225 °C.

By using 1.0 g of 7-{4-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl and 290 mg of fumaric acid, and treated by procedures similar to those employed in the case of preparation of the sulfate as mentioned above, and recrystallized from ethanol to yield 0.97 g of 7-{4-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl fumarate.

35 White powdery substance

Melting point: 196-198 °C.

By using 1.0 g of 7-{4-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl and 290 mg of maleic acid, and treated by procedures similar to those employed in the case of preparation of the sulfate as mentioned above, and recrystallized from ethanol to yield 0.98 g of 7-{4-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl maleate.

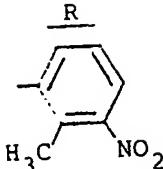
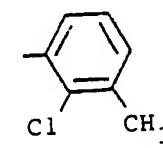
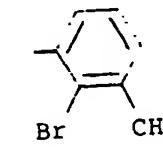
40 White powdery substance

Melting point: 172-180 °C.

45 Examples 2-14

By using suitable starting materials, and by procedures similar to those employed in Example 1, there were prepared compounds of Examples 2-14 as shown in Table 2 as follows. In Table 2, compounds of Examples 11-14 are in the form of hydrochlorides.

Table 2

Example No.	Carbon-carbon bond between 3- and 4- positions in carbostyryl skeleton	Crystal form (Recrystallization solvent)	Melting point (°C)
2		Single bond	Yellow needle crystals (Methanol) 165-166
3		Single bond	Colorless flake crystals (Ethanol) 133-134
4		Single bond	Colorless needle crystals (Ethanol) 125-126

(To be continued)

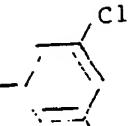
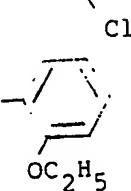
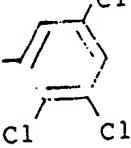
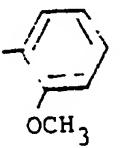
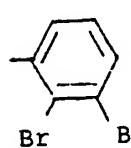
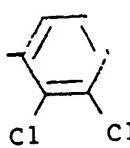
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Table 2 (Continued)

Example No.	R	Carbon-carbon bond between 3- and 4- positions in carbostyryl skeleton	Crystal form (Recrystallization solvent)	Melting point (°C)
10	5		Single bond White powdery substance (Ethanol)	134-135
15	6		Single bond Colorless granular crystals (Ethanol)	133-134
20				
25	7		Single bond White powdery substance (Methanol)	174-176
30	8		Single bond White powdery substance (Methanol)	125-126
35	9		Single bond Pale brown flake crystals (Methanol)	150-151
40				
45	10		Double bond White powdery substance (Ethanol)	144-146

(To be continued)

Table 2 (Continued)

Example No.	Carbon-carbon bond between 3- and 4- positions in carbostyryl skeleton	Crystal form (Recrystallization solvent)	Melting point (°C)
11		Double bond	White powdery substance (Ethanol) 151 (decomp.)
12		Single bond	Colorless fine needle crystals (Ethanol) 214-218
13		Single bond	Pale brown powdery substance (Ethanol-diethyl ether) 207-207.5
14		Single bond	Pale brown powdery substance (Ethanol-diethyl ether) 203-203.5

40 Pharmacological Tests

a) Anti-apomorphine activity in mouse:

45 Pharmacological test was conducted by using six mice in one test group. One hour after the oral administration of a test compound to a test mouse, apomorphine (1.25 mg/kg) was subcutaneously administered, and the stereotypy movements manifested were scored according to the method by Puech (Neuropharmacology, Vol. 20, pp. 1279, 1981). The anti-apomorphine activity performed by each of the test compounds were evaluated by the scored data as the indication thereof.

50 50% Effective dose (ED₅₀, mg/kg) of anti-apomorphine activity performed by a test compound is determined in that when the score obtained from the test group is lower than 50% of mean value of the score obtained from the control group, then it is defined as "positive" in anti-apomorphine activity.

55 b) Anti-epinephrine lethal activity in mouse:

By procedures similar to those described in Janssen, P., et al.: Arzneimittel Forschung, Vol. 13, pp. 205, (1963), the test was conducted by using six mice in one test group. One hour after the oral

10 administraiton of a test compound to a test mouse, lethal dose (1.5 mg/kg) of epinephrine was intravenously administered, and 4 hours after of the intravenous administration, each of mice in the test group was observed whether it is

5 50% Effective dose (ED₅₀ mg/kg) of anti-epinephrine lethal activity performed by a test compound is determined from the amount thereof orally administered, and in the case that the mouse is alived is determined as "positive" in anti-epinephrine lethal activity.

The test results are shown in Table 3 as follows.

10	Test compound No.	
15	1	Compound of Example 1 (Free form)
	2	Compound of Example 2
	3	Compound of Example 3
	4	Compound of Example 4
	5	Compound of Example 5
	6	Compound of Example 12
	7	Compound of Example 7
20	8	Compound of Example 8
	9	Compound of Example 9
	10	Compound of Example 10
	11	Compound of Example 11
	12	Compound of Example 13
25	13	Compound of Example 14

Table 3

30		Anti-apomorphine activity	Anti-epinephrine activity	
35	Test compound No.	(ED ₅₀ mg/kg) (A)	(ED ₅₀ mg/kg) (B)	(B)/(A)
40	1	0.18	>128	>711
	2	0.3	>128	>426.7
	3	0.4	> 64	>160
	4	0.4	> 64	>160
	5	0.5	>128	>256
	6	0.1	3.7	37
	7	0.4	>128	>320
45	8	0.2	2.5	12.5
	9	0.6	>256	>426.7
	10	0.36	>128	>355
	11	0.12	3.8	31.6
	12	0.5	1.58	3.16
50	13	0.2	0.24	1.2

Example of Preparation of Pharmaceutical Composititon -1		
7-{4-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl	5 mg	
Starch	132 mg	
Magnesium stearate	18 mg	
Lactose	45 mg	
Total	Total	200 mg

10

By using usual prcedures, tablets containing the above formulation per one tablet were prepared.

15

Example of Preparation of Pharmaceutical Composititon-2		
7-{4-[4-(2-ethoxyphenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl	500 mg	
Polyethylene glycol (Molecular weight: 4,000)	0.3 g	
Sodium chloride	0.9 g	
Polyoxyethylene sorbitan monooleate	0.4 g	
Sodium metabisulfite	0.1 g	
Methyl p-hydroxybenzoate	0.18 g	
Propyl p-hydroxybenzoate	0.02 g	
Distilled water for injection	100 ml	

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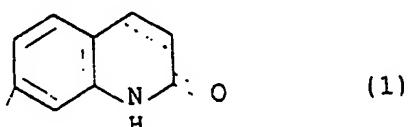
The above-mentioned methyl p-hydroxybenzoate, propyl p-hydroxybenzoate, sodium metabisulfite and sodium chloride were dissolved in distilled water for injection at 80 °C with stirring. The resulting solution was cooled to 40 °C, then 7-{4-[4-(2-ethoxyphenyl)-1-piperazinyl]butoxy}- 3,4-dihydrocarbostyryl, polyethylene glycol and polyoxyethylene sorbitan monooleate were dissolved in the above-mentioned solution in this order, then the predetermined volume of the injection solution was adjusted by adding the distilled water for injection, and was sterilized by filtration by using a suitable filter paper, then 1 ml each of the desired injection solution was filled in an ampul.

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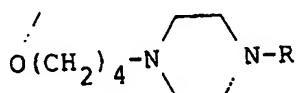
Claims

1. A carbostyryl derivative and salt thereof represented by the formula (1).

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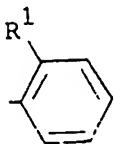
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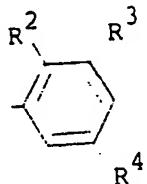
(wherein R is a group of the formula

55



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((wherein R¹ is a C₁-C₃ alkoxy group)), a group of the formula

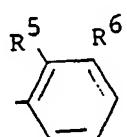


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((wherein R² and R³ are each, at the same time, a chlorine atom, a bromine atom; and R⁴ is a hydrogen atom or a chlorine atom)), 2-methyl-3-nitrophenyl group, 3,5-dichlorophenyl group, or a group of the formula

20

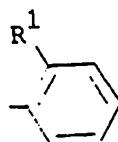


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((wherein R⁵ is a chlorine atom or a bromine atom; and R⁶ is a methyl group)); the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton is a single or double bond), and salt thereof.

30 2. The carbostyryl derivative and salt thereof according to Claim 1, wherein R is a group of the formula

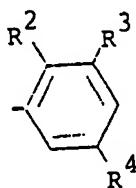
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((wherein R¹ is the same as defined above)).

40 3. The carbostyryl derivative and salt thereof according to Claim 1, wherein R is a group of the formula

45



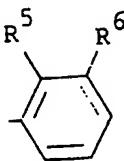
50 (wherein R², R³ and R⁴ are the same as defined above).

4. The carbostyryl derivative and salt thereof according to Claim 1, wherein R is a 2-methyl-3-

nitrophenyl group or a 3,5-dichlorophenyl group.

5. The carbostyryl derivative and salt thereof according to Claim 1, wherein R is a group of the formula

55

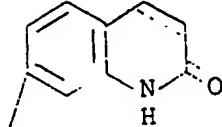


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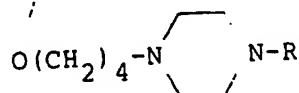
(wherein R⁵ and R⁶ are the same as defined above).

6. The carbostyryl derivative and salt thereof according to Claim 2, wherein R¹ is an ethoxy group.
 10 7. The carbostyryl derivative and salt thereof according to Claim 3, wherein R² and R³ are, at the same time, chlorine atoms, and R⁴ is a hydrogen atom.
 8. The carbostyryl derivative and salt thereof according to Claim 3, wherein R² and R³ are, at the same time, bromine atoms, and R⁴ is a hydrogen atom.
 15 9. The carbostyryl derivative and salt thereof according to Claim 3, wherein R², R³ and R⁴ are, at the same time, chlorine atoms.
 10. The carbostyryl derivative and salt thereof according to Claim 5, wherein R⁵ is a chlorine atom.
 11. The carbostyryl derivative and salt thereof according to Claim 5, wherein R⁵ is a bromine atom.
 12. 7-{4-[4-(2,3-Dichlorophenyl)-1-piperazinyl]-butoxy}-3,4-dihydrocarbostyryl.
 13. 7-{4-[4-(2-Ethoxyphenyl)-1-piperazinyl]-butoxy}carbostyryl.
 20 14. 7-{4-[4-(2-Ethoxyphenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl.
 15. 7-{4-[4-(2-Ethoxyphenyl)-1-piperazinyl]butoxy}-carbostyryl.
 16. Process for preparing a carbostyryl derivative and salt thereof represented by the formula (1).

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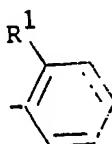


(1)

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(wherein R is a group of the formula

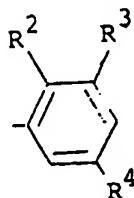
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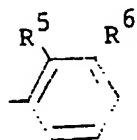
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((wherein R¹ is a C₁-C₃ alkoxy group)), a group of the formula

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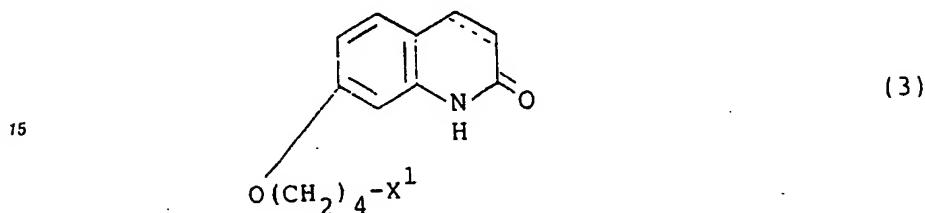


55 ((wherein R² and R³ are each, at the same time, a chlorine atom, a bromine atom; and R⁴ is a hydrogen atom or a chlorine atom)), 2-methyl-3-nitrophenyl group, 3,5-dichlorophenyl group, or a group of the formula



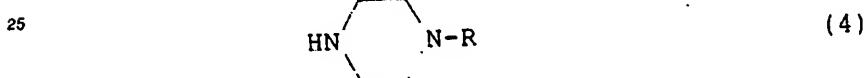
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((wherein R^5 is a chlorine atom or a bromine atom; and R^6 is a methyl group); the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton is a single or double bond) by reacting a carbostyryl compound of the formula (3)



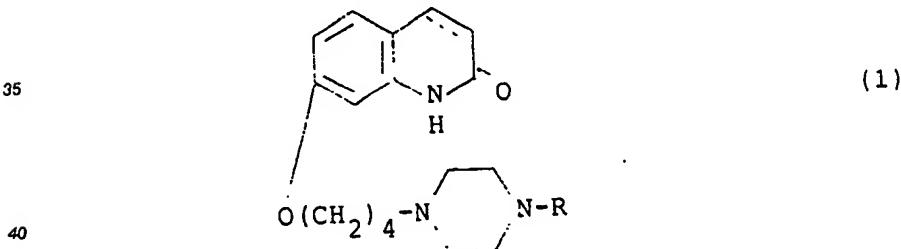
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(wherein X' is a halogen atom or a group which can carry out a substitution reaction similar to a halogen atom; and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton is the same as defined above) with a piperazine compound of the formula (4).

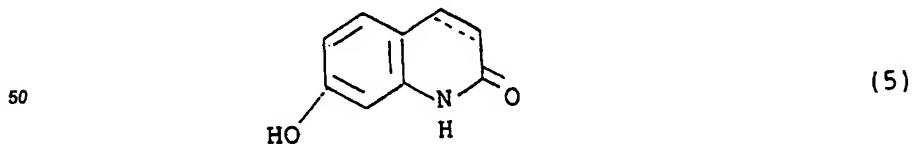


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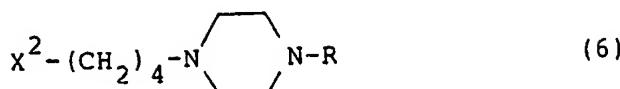
30 (wherein R is the same as defined above).
17. Process for preparing a carbostyryl derivative and salt thereof represented by the formula (1).



45 (wherein R and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton are the same as defined above) by reacting a carbostyryl compound of the formula (5).

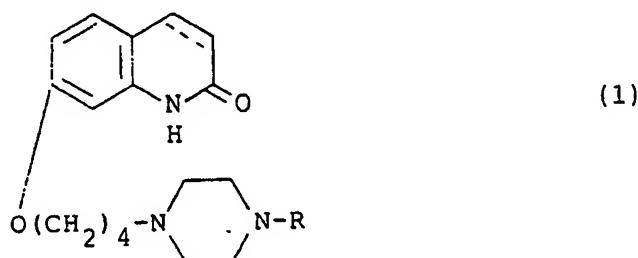


55 (wherein the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton is the same as defined above) with a piperazine compound of the formula (6).



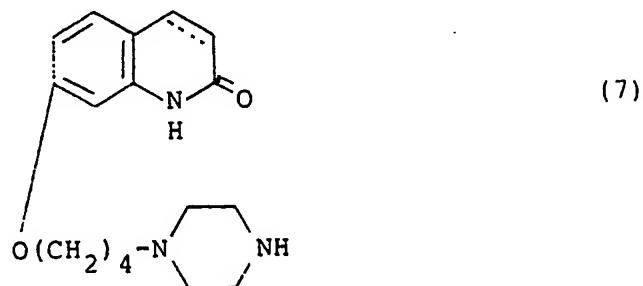
(wherein R is the same as defined above; and X^2 is a halogen atom).

18. A process for preparing a carbostyryl derivative and salt thereof represented by the formula (1).



20 (wherein R and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton are the same as defined above)

by reacting a carbostyryl compound of the formula (7),

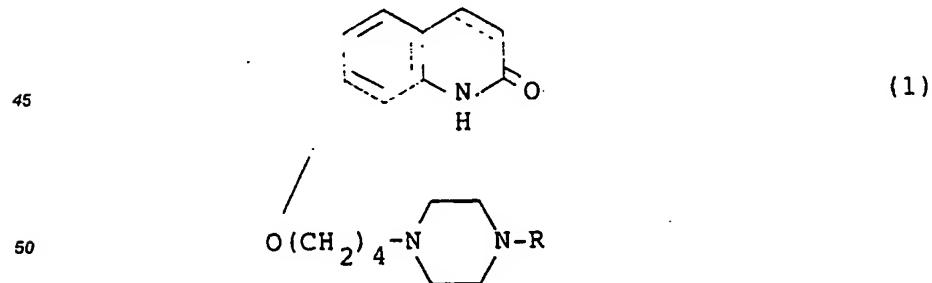


35 (wherein the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton is the same as defined above) with a compound of the formula (8).

$R - X^2 \quad (8)$

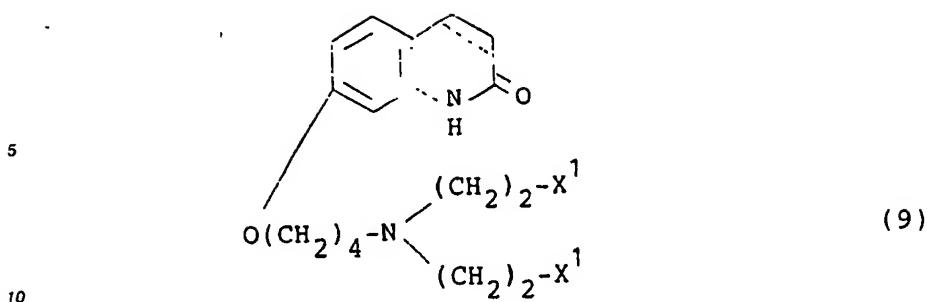
40 (wherein R and X^2 are the same as defined above).

19. Process for preparing a carbostyryl derivative and salt thereof represented by the formula (1).



55 (wherein R and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton are the same as defined above),

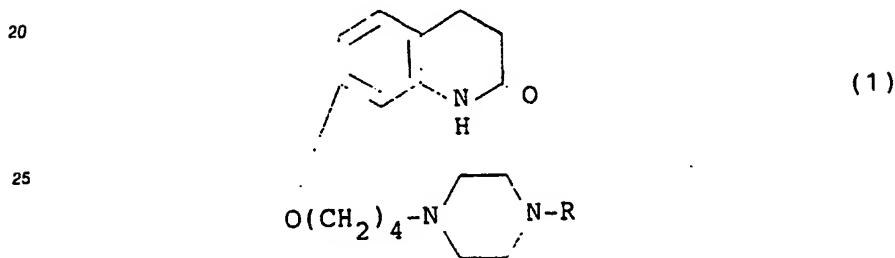
by reacting a carbostyryl compound of the formula (9),



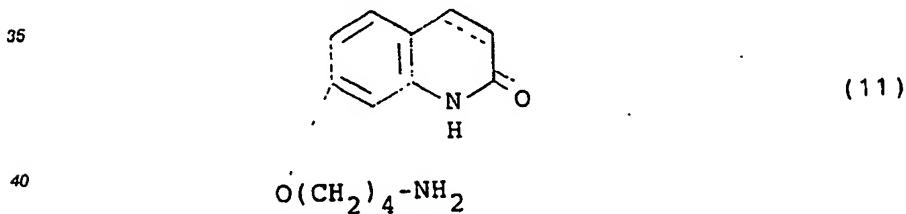
(wherein X^1 and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton are the same as defined above),

15 with a compound of the formula (10),
 NH_2-R (10)
 (wherein R is the same as defined above).

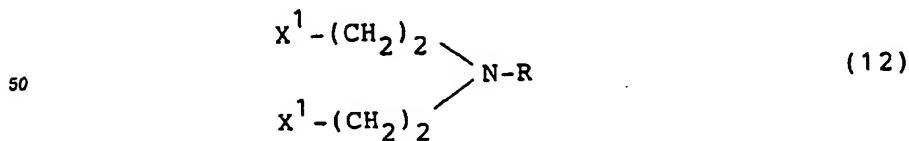
20. Process for preparing a carbostyryl derivative and salt thereof represented by the formula (1).



30 (wherein R and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton are the same as defined above),
 by reacting a carbostyryl compound of the formula (11),



45 (wherein the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton is the same as defined above), with a compound of the formula (12),



55 (wherein X^1 and R are the same as defined above).

21. A pharmaceutical composition containing, as the active ingredient, a carbostyryl derivative or salt thereof represented by the formula (1) as claimed in Claim 1 and pharmaceutically acceptable carriers.

22. The pharmaceutical composition according to Claim 21, wherein the carbostyryl derivative or salt

thereof is 7-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy]-3,4-dihydrocarbostyryl.

23. The pharmaceutical composition according to Claim 21, wherein the carbostyryl derivative or salt thereof is 7-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy]carbostyryl.

24. The pharmaceutical composition according to Claim 21, wherein the carbostyryl derivative or salt thereof is 7-[4-(4-(2-ethoxyphenyl)-1-piperazinyl]butoxy]-3,4-dihydrocarbostyryl.

5 25. The pharmaceutical composition according to Claim 21, wherein the carbostyryl derivative or salt thereof is 7-[4-(4-(2-ethoxyphenyl)-1-piperazinyl]butoxy]carbostyryl.

thereof is 7-[4-(4-(2-ethoxyphenyl)-1-piperazinyl]butoxy]carbostyryl. 26. A pharmaceutical composition for treating schizophrenia containing, as the active ingredient, a carbostyryl derivative or salt thereof represented by the formula (1) as claimed in Claim 1 and pharmaceutically acceptable carriers.

10 27. The pharmaceutical composition for treating schizophrenia according to Claim 26, wherein the carbostyryl derivative or salt thereof is 7-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy]-3,4-dihydrocarbostyryl.

28. The pharmaceutical composition for treating schizophrenia according to Claim 26, wherein the carbostyryl derivative or salt thereof is 7-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy]carbostyryl.

15 29. The pharmaceutical composition for treating schizophrenia according to Claim 26, wherein the carbostyryl derivative or salt thereof is 7-[4-(4-(2-ethoxyphenyl)-1-piperazinyl]butoxy]-3,4-dihydrocarbostyryl.

30. The pharmaceutical composition for treating schizophrenia according to Claim 26, wherein the carbostyryl derivative or salt thereof is 7-[4-(4-(2-ethoxyphenyl)-1-piperazinyl]butoxy]carbostyryl.

20 31. The use of a carbostyryl derivative and salt thereof represented by formula (1) as claimed in claim 1 for the preparation of a drug useful in the treatment of schizophrenia.

32. The use according to claim 31, wherein the carbostyryl derivative and salt thereof is 7-[4-(2,3-dichlorophenyl)-1-piperazinyl]-butoxy]-3,4-dihydrocarbostyryl.

33. The use according to claim 31, wherein the carbostyryl derivative and salt thereof is 7-[4-(2,3-dichlorophenyl)-1-piperazinyl]-butoxy]-carbostyryl.

25 34. The use according to claim 31, wherein the carbostyryl derivative and salt thereof is 7-[4-(4-(2-ethoxyphenyl)-1-piperazinyl]-butoxy]-3,4-dihydrocarbostyryl.

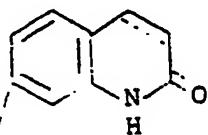
35. The use according to claim 31, wherein the carbostyryl derivative and salt thereof is 7-[4-(4-(2,3-ethoxyphenyl)-1-piperazinyl]-butoxy]-carbostyryl.

30 36. The use according to claim 31, wherein the carbostyryl derivative and salt thereof is 7-[4-(4-(2,3-ethoxyphenyl)-1-piperazinyl]-butoxy]-carbostyryl.

37 Claims for the following Contracting State: ES

1. Process for preparing a carbostyryl derivative and salt thereof represented by the formula (1).

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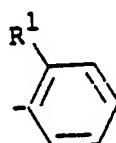
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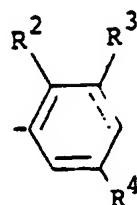
(wherein R is a group of the formula

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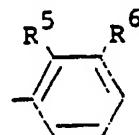
55 ((wherein R1 is a C1-C3 alkoxy group)), a group of the formula

5



10 ((wherein R² and R³ are each, at the same time, a chlorine atom, a bromine atom; and R⁴ is a hydrogen atom or a chlorine atom)), 2-methyl-3-nitrophenyl group, 3,5-dichlorophenyl group, or a group of the formula

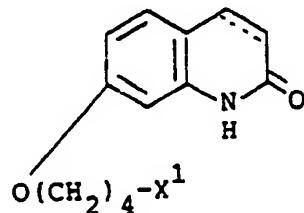
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20 ((wherein R⁵ is a chlorine atom or a bromine atom; and R⁶ is a methyl group)); the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton is a single or double bond) by reacting a carbostyryl compound of the formula (3)

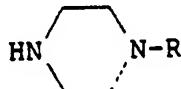
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(3)

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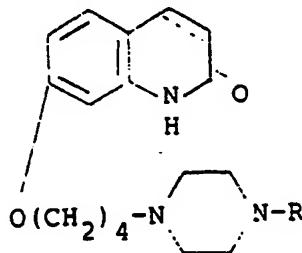
(4)

(wherein R is the same as defined above).

2. Process for preparing a carbostyryl derivative and salt thereof represented by the formula (1),

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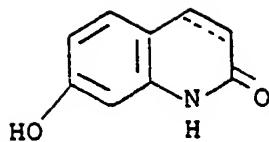
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(1)

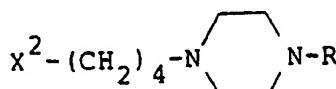
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(wherein R and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton are the same as defined in claim 1),
by reacting a carbostyryl compound of the formula (5),



(5)

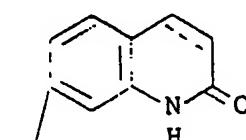
(wherein the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton is the same as defined above) with a piperazine compound of the formula (6).



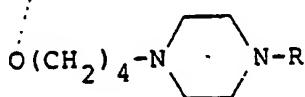
(6)

(wherein R is the same as defined above; and X² is a halogen atom).

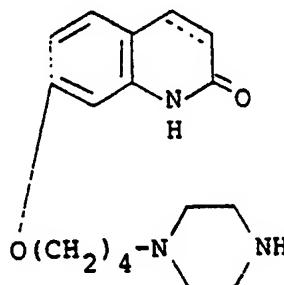
3. A process for preparing a carbostyryl derivative and salt thereof represented by the formula (1),



(1)



30 (wherein R and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton are the same as defined in claim 1),
by reacting a carbostyryl compound of the formula (7),



(7)

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(wherein the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton is the same as defined above) with a compound of the formula (8).

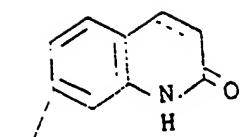
R - X² (8)

4. Process for preparing a carbostyryl derivative and salt thereof represented by the formula (1),

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(1)

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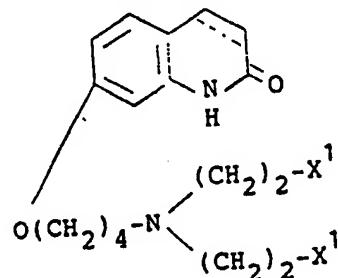
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(wherein R and the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton are the same as defined in claim 1),
by reacting a carbostyryl compound of the formula (9),

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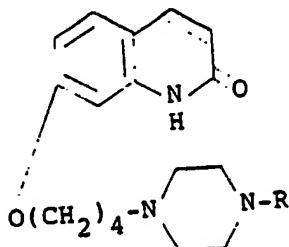


(9)

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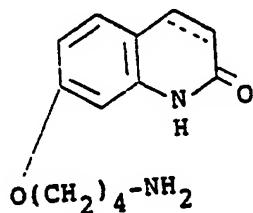
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(1)

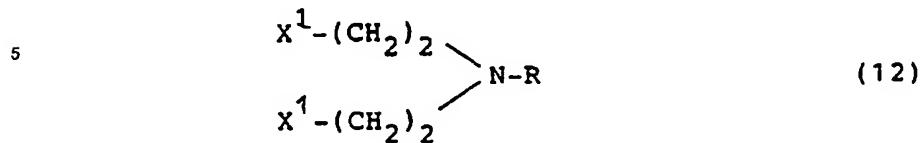
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(11)

(wherein the carbon-carbon bond between 3- and 4-positions in the carbostyryl skeleton is the same as defined above), with a compound of the formula (12).



10 (wherein X^1 and R are the same as defined in claim 1).

6. The process according to any of claims 1 to 5, wherein R is a group of the formula



20 (wherein R^1 is the same as defined in claim 1).

7. The process according to any of claims 1 to 5, wherein R is a group of the formula



(wherein R^2 , R^3 and R^4 are the same as defined in claim 1).

8. The process according to any of claims 1 to 5, wherein R is a 2-methyl-3-nitrophenyl group or a 3,5-dichlorophenyl group.

35 9. The process according to any of claims 1 to 5, wherein R is a group of the formula



45 (wherein R^5 and R^6 are the same as defined in claim 1).

10. The process according to any of claims 1 to 5, wherein R^1 is an ethoxy group.

11. The process according to claims 1 to 5, wherein R^2 and R^3 are, at the same time chlorine atoms, and R^4 is a hydrogen atom.

50 12. The process according to claims 1 to 5, wherein R^2 and R^3 are, at the same time bromine atoms, and R^4 is a hydrogen.

13. The process according to claims 1 to 5, wherein R^2 , R^3 and R^4 are, at the same time, chlorine atoms.

55 14. The process according to claims 1 to 5, wherein R^5 is a chlorine atom.

15. The process according to claims 1 to 5, wherein R^5 is a bromine atom.

16. The process according to claims 13 to 15, wherein the prepared compound is 7-{4[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyryl.

55 17. The process according to claims 13 to 15, wherein the prepared compound is 7-{4[4-(2,3-

dichlorophenyl)-1-piperazinyl]butoxy}-carbostyrl.

18. The process according to claims 13 to 15, wherein the prepared compound is 7-{4-[2-ethoxyphenyl]-1-piperazinyl]butoxy}-3,4-dihydrocarbostyrl.

19. The process according to claims 13 to 15, wherein the prepared compound is 7-{4-[2-ethoxyphenyl]-1-piperazinyl]butoxy}-carbostyrl.

5 20. The use of a carbostyrl derivative and salt thereof as represented by the formula (1) of claim 1 for the preparation of a pharmaceutical.

21. The use of a carbostyrl derivative and salt thereof as represented by the formula (1) of claim 1 for the preparation of a pharmaceutical useful in the treatment of schizophrenia.

10 22. The use according to claims 20 and 21, wherein the carbostyrl derivative and salt thereof is 7-{4-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyrl.

23. The use according to claims 20 and 21, wherein the carbostyrl derivative and salt thereof is 7-{4-[4-(2,3-dichlorophenyl)-1-piperazinyl]butoxy}-carbostyrl.

15 24. The use according to claims 20 and 21, wherein the carbostyrl derivative and salt thereof is 7-{4-[4-(2,3-ethoxyphenyl)-1-piperazinyl]butoxy}-3,4-dihydrocarbostyrl.

25. The use according to claims 20 and 21, wherein the carbostyrl derivative and salt thereof is 7-{4-[4-(2,3-ethoxyphenyl)-1-piperazinyl]butoxy}-carbostyrl.

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